RECLAIM 7.0 USER MANUAL

MINING VERSION









RECLAIM 7.0

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Prepared for: Government of the Northwest Territories

Prepared by: Brodie Consulting Ltd.

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This manual supports the RECLAIM 7.0 Model for Closure and Reclamation Cost Estimates.

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1 Introduction

RECLAIM has been developed by Brodie Consulting Ltd. (BCL) on behalf of the Government of the Northwest Territories (GNWT) to assist the GNWT, the Land and/or Water Boards, and other stakeholders (typically proponents) to estimate closure and reclamation costs (the "closure cost estimate") at mines and advanced mineral explorations projects in the Northwest Territories (NWT). The model format is specifically designed to help these parties to better comprehend the multiple components of mine site closure cost estimates. These estimates are intended to cover government liabilities associated with authorized development projects in the NWT.

Until such time as the GNWT issues its own Policy for Closure and Reclamation Cost Estimates, GNWT adheres to Indigenous and Northern Affairs Canada's (INAC) *Mine Site Reclamation Policy for the Northwest Territories*, 2002.

Presently, the authority for setting security in the NWT rests with the Gwich'in, Sahtu, Wek'èezhùi, and Mackenzie Valley Land and Water Boards (in the Mackenzie Valley) and the Inuvialuit Water Board (in the Inuvialuit Settlement Region). The Minister determines the form of security. The Land and/or Water Boards are also guided by INAC's Mine Site Reclamation Policy for the Northwest Territories, which states that: "The recognized methodology for calculating reclamation costs for the purposes of financial security, should be the RECLAIM or some other appropriate model." The Land and Water Boards rely on the GNWT to develop and maintain the RECLAIM Model and User Manual.

This User Manual includes descriptions of:

- Considerations for closure cost estimates in northern settings (Section 2);
- How different parties may approach the cost estimate for a given site (Section 3).
 An understanding of the perspectives may help resolve differences in the estimates prepared;
- The RECLAIM Model and guidance on how to use it (Section 4 and 5), which includes:
 - RECLAIM Model Worksheets (Section 4.1 to Section 4.5);
 - Data entry into spreadsheets (Section 4.6-4.8); and
 - Menu descriptions (Section 5).

2 Considerations for Northern Settings

It cannot be over-emphasized that in order to derive an accurate closure cost estimate it is imperative that the company have a Closure and Reclamation Plan that demonstrates a comprehensive understanding of the closure and reclamation requirements and objectives and scope of work to achieve those objectives. The first step to using the

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¹ Waters Act, s 35(1); MVRMA s 60(1.1)

RECLAIM Model effectively is to prepare a comprehensive Closure and Reclamation Plan with sufficient detail to list and quantify the activities required.

Factors that should be recognized when developing a Closure and Reclamation Plan and closure cost estimate for a site in northern Canada are discussed below:

- Low Unit Costs typically apply to work that is conducted in large volumes using appropriate equipment. However, in northern Canada efforts to reduce mobilization costs to remote sites may result in some work being conducted with non-optimal equipment.
- Some activities are best conducted in summer, such as placement and compaction of soils, while others may require winter (i.e. frozen) conditions for trafficability reasons. As such, reclamation activities may need to be extended over several seasons at some northern sites.
- Productivity of people and equipment is reduced in winter conditions.
- Fuel costs can be high due to the cost of mobilizing fuel to site.

3 Proponent Operating Costs vs. Security Estimate

There are important differences in the types of cost estimates that may be prepared by a proponent or a regulator. These are described as follows:

3.1 Company Operating Costs – Internal Use

A proponent's estimate for internal use presents the costs the company expects to incur as part of the development project and is typically based on operating costs. The estimates may be derived to assess the viability of the mine or for corporate cash flow accounting. Typical factors which may affect this type of estimate are:

- Low Unit Costs are generally utilized as it is assumed that the work will be conducted under the direction of the mine manager utilizing existing staff and equipment.
- Equipment Unit Cost may exclude capital cost of the equipment as it may have been discounted to zero during operations.
- Equipment productivity may be assumed to be relatively high due to familiarity with working conditions on the site.
- Salvage and sale of equipment is typically included in a company's internal estimate to off-set costs.
- A low contingency may be applied based upon the assumption that the mine development and closure activities will proceed as planned without upsets or deviations.

3.2 Security Estimate

A security estimate is assumed to cover the government's costs for closure and reclamation should the company become insolvent and abandon the site. Costs are therefore inherently higher than a proponent's operating cost estimate described above.

Typical factors which may affect this type of estimate are:

- Unit Costs are based on third-party contractors conducting all of the work.
- Mobilization costs are included for every piece of equipment or machine required for the work (i.e. does not assume that existing mine equipment is available and in good working condition, see Section 4.3.2).
- There is no allowance for salvage or sale of equipment.
- The closure costs are not reduced for progressive reclamation work until after the work has been completed and it is demonstrated that it meets the approved closure objectives.
- A provision is included for interim site care and maintenance to address the
 period of time between the ceasing of operations and the commencement of
 closure work. Based on recent mine closure for which the company has become
 insolvent, this period of interim care and maintenance would be a minimum of 23 years. Additional time could be required if a final Closure and Reclamation
 Plan has not been approved and/or there are complex issues that still need to be
 addressed.
- A contingency is applied that reflects the degree of uncertainty in the Closure and Reclamation Plan (i.e. address key areas of uncertainty in closure options until such time as the preferred option is demonstrated or verified during the life of the project).

3.2.1 Salvage Considerations

GNWT does not recognize salvage value because of the problems associated with creditor's rights, sale of equipment, and uncertainty as to the actual value at the time of insolvency.

3.2.2 Progressive Reclamation Considerations

Mine reclamation cost estimates are prepared assuming that progressive reclamation is not conducted. Until this work is completed it is still an outstanding closure cost (i.e. government liability) just like any reclamation which is put off until final closure of the mine. Therefore, financial security should cover the costs to complete this work as proposed. If the company carries out progressive reclamation during operations as proposed, such as revegetation of disturbed areas during operations, then the closure cost estimate could be reduced by the associated costs for that component when the company demonstrates that the closure activity has been successfully completed and closure objectives and criteria have been met.

4 RECLAIM v.7.0

4.1 General Description

RECLAIM is a model developed in Microsoft EXCEL to aid in the calculation of costs associated with each activity required to meet the objectives of the Closure and Reclamation Plan. It provides line items for each reclamation activity which might be required at a given site. For each, the model presents the "quantity" of work multiplied by the appropriate "Unit Cost".

For example, a reclamation activity may involve using a dozer to contour overburden in a disturbed area. If the quantity of soil to be dozed is 500 m³ and the Unit Cost is \$1.05/m³, then the cost for that reclamation activity would be \$525. RECLAIM is designed to both assist the user in identifying each of the activities required by including a list of typical activities, as well as providing a range of Unit Costs.

RECLAIM lists many typical reclamation activities for each component. These default lists will likely cover the majority of reclamation activities required for decommissioning a given mine. The default lists do not attempt to include all possible reclamation activities as the spreadsheet would be too cumbersome. If a desired activity is missing from the default list the user may modify text within this area of the spreadsheet or insert rows within Excel. If rows are inserted, it should be checked that these rows have been included in the total for the worksheet.

There are eleven reclamation costing worksheets used to compute the overall closure cost estimate. These include **direct costs** associated with the following mine components:

- Open pit
- Underground mine
- Tailings impoundment
- Rock pile
- Buildings and equipment
- Chemicals, hazardous materials and contaminated soils
- Water treatment
- Water management
- Interim care and maintenance

As well as worksheets for each of the following indirect costs:

- Post-closure monitoring and maintenance
- Mobilization and demobilization

Additional cost factors such as contingency, engineering, project management and bonding are calculated in the Summary Worksheet.

4.2 Direct Costs

Closure costs for each of the typical mine components are estimated in worksheets of the same name. A percentage of direct costs may be applied to either "land costs" upon

which the land security is held, or "water costs" upon which the water licence security is held. Additional information regarding segregation of costs into either land or water is included in Section 4.5.

Most of the worksheets are self-explanatory based on the list of activities. However, the following worksheets warrant further description.

4.2.1 Chemicals, Hazardous Materials and Contaminated Soil

This worksheet is intended to itemize the costs for three aspects of this component of mine closure and reclamation:

- Inventory, collect, and contain chemicals, hazardous materials and contaminated soil for treatment or transport.
- Physically gather materials from various locations around the mine site and secure for on-site treatment or for transport off-site.
- Off-site disposal fees at a certified facility.

It is the GNWT's experience that even the best managed mines will have minor problems with hydrocarbon contamination associated with fuel handling and storage of waste oil, lubricants, coolants, and hydraulic fluid. In addition, many base-metal mines have soil contamination in the ore concentrate areas, especially if these are not protected from wind. It is common at older mines to encounter problems with asbestos and/or PCB's.

Management of any of these materials must be addressed on an individual basis. This typically involves off-site site disposal, though some hydrocarbon contaminated soil can be remediated on-site. Some mines produce a significant volume of hazardous waste, which may require a hazardous waste landfill to be developed on-site. This requires sophisticated design to ensure that the wastes remain encapsulated in the long term.

4.2.2 Buildings and Equipment

This worksheet outlines the demolition costs for buildings typically found at a mine site. It is assumed that inert debris (steel, concrete, wood, glass, plastic) will be disposed of on-site in an approved location such as a waste rock pile, landfill or other approved area specifically designated to accept these types of waste materials.

The area of each building is typically scaled by the ratio of the total height over an average 3m height. For example, the total area of a 6m high building would be the area of the footprint of the building multiplied by two (or 6m/3m). Unit Costs are then applied per m². The provision of demolition costs on a cost per area is such that the completion of demolition can be readily quantified and the security for this component refunded. This is opposed to providing the costs in terms of person days, which is more difficult to quantify for security refunds. Effort for disposal and burial of demolition waste needs to be included in this worksheet.

Users should be aware that the demolition Unit Costs included in RECLAIM are established at a point in time based on historically available information and as such may not represent all current costs. This is due to a number of factors that have increased demolition costs in recent years, as follows:

- Increased requirement for decontamination in advance of demolition to provide environmental protection. Where demolitions costs are expected to form a significant component of the closure cost estimate, users are encouraged to retain qualified persons to estimate costs.
- Increased health and safety workplace culture.
- Increased expectation for recycling, which then requires more careful demolition.

Proponents are encouraged to discuss demolition activities and requirements with the GNWT prior to finalizing the demolition costs, especially if decontamination is required for remediation purposes.

4.2.3 Water Treatment

Water treatment is generally considered for a site to be either short-term (≤20 years), or long-term. Examples of short-term water treatment could include: water treatment required to draw down the supernatant in a tailings storage facility pond; treatment of a sediment pond with flocculent prior to release of water; or treatment of water expected to reach acceptable quality for direct discharge within 20 years.

Long-term water treatment may be required for post-closure treatment of acid mine drainage or metal leaching. A more comprehensive list of what might be considered short-term versus long-term water treatment (i.e. post-closure) is described in Table 1. It is recognized that this definition of short-term versus long-term is somewhat arbitrary and the user is encouraged to use the worksheet as it best represents the expected situation and costs.

Given that water treatment may be considered short-term or long-term, the results of this worksheet do not appear directly within the summary sheet. Rather, the "Water Treatment" worksheet is used to calculate a cost that then feeds into either the "Water Management" worksheet when costs are for short-term water treatment or the "Post-closure Monitoring and Maintenance" worksheet when costs are for long-term water treatment. In the "Post-closure Monitoring and Maintenance" worksheet, there is a provision for the future costs to be calculated as a discounted Net Present Value.²

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² Net Present Value discount rates need to be discussed with the GNWT. The provision of Net Present Value results in certain requirements for the form of this security.

Table 1. Examples of What Would Typically be Considered Short-Term Versus Long-Term Water Management and Treatment

		Short-term (≤ 20 years)	Long-term (> 20 years)
	flood pit - install/operate pumping system	х	
	construct diversion ditches	x	
On on Dit	treat 1st filling	x	
Open Pit	install pump/decant system	x	
	passive/biological treatment	x	
	overflow treatment		х
	construct diversion ditches	х	
	install groundwater collection system	х	
	install toe seepage collection system	x	
Rock Pile/Heap	collect and treat groundwater		х
Leach Facility	collect and treat seepage (ARD/ML)		х
	install passive treatment system	х	
	operate and maintain passive treatment system		х
	detoxify heap leach pile (cyanide destruction)	х	
	construct diversion ditches	х	
	pump supernatant (to pit, underground)	х	
Tailings Chauses	treat supernatant	х	
Tailings Storage Facility	install toe seepage collection system	х	
. admey	collect and treat seepage (ARD/ML)		х
	install passive treatment system	х	
	operate and maintain passive treatment system		х
	accelerate flooding	х	
Underground Mine	install seepage collection system	х	
Onderground white	install dewatering/pumping system	х	
	operate seepage/dewatering system (ARD/ML)		х
	refill lakes		х
	redirect creeks/streams	х	
	stabilize water management ponds	x	
	stabilize/close sediment ponds	x	
Water	fresh water supply - breach embankment	х	
Management	fresh water supply - remove piping system	х	
	construct water treatment plant	х	
	construct sludge pond	х	
	water control in reclamation quarry	х	
	operate/maintain water treatment plant		х

4.2.4 Water Management (and Short-Term Water Treatment)

This worksheet provides a list of activities associated with water management; in essence the closure activities needed to collect, control, or restore surface or groundwater flows. Capital costs of water treatment systems are calculated within this worksheet, both for conventional active water treatment systems and passive water treatment systems.

As described above, there is a line included within this worksheet for short-term, or defined duration, water treatment calculated from the worksheet "Water Treatment".

Alternatively, short-term water treatment costs may be included within a component worksheet. For example, pit flooding activities such as batch treatment are listed within the worksheet "Open Pit"; costs of detoxifying a heap leach facility are listed within the "Rock Pile" worksheet; and treatment of tailings supernatant where reagents such as cyanide or ammonia are expected to decay to non-toxic levels in a specified period of time are included in the worksheet "Tailings".

4.2.5 Interim Care and Maintenance

Very few mines commence closure work soon after operations cease. Based on experience at abandoned sites in the NWT, it is assumed that a minimum period of time of 2-3 years is required to transfer ownership of the site to the GNWT, finalize a Closure and Reclamation Plan, retain a water licence for closure, mobilize equipment to the site, and conduct procurement activities to retain reclamation contractors. Care and maintenance costs should include personnel, camp, fuel, equipment and supplies. Water licence and land use permit requirements for environmental and geotechnical monitoring will have to be met during this period, and have been shown to be a significant driver in overall interim care and maintenance costs.

4.3 Indirect Costs

Worksheets for the indirect costs of Post-Closure Monitoring and Maintenance and Mobilization/Demobilization are described in more detail in the following sections.

4.3.1 Post-Closure Monitoring and Maintenance

Post-closure monitoring and maintenance costs are estimated in the "Post-Closure" Worksheet. These should reflect the monitoring and maintenance identified in the Closure and Reclamation Plan. Common monitoring programs are the Surveillance Network Program (SNP), Aquatic Effects Monitoring Program (AEMP), groundwater, geotechnical, vegetation, and seepage. Other monitoring programs may be included to reflect the approved closure objectives for a particular project. Commonly, monitoring is conducted on a declining frequency at progressively fewer sampling points after closure.

Post-closure maintenance is typically required for all mine sites with waste rock piles, tailings storage areas, etc. For example, spillways and diversions may require occasional

clearing of debris and ice, rip rap may need to be repaired, covers over mine waste may require management of vegetation or repair of erosion.

When post-closure costs extend into the long term (for example more than 20 years), a discount rate may be applied when calculating the Net Present Value of the future series of annual monitoring and maintenance cost. This is appropriate provided that the future costs are estimated on the basis of current (or end of mine life) as opposed to nominal (inflated) costs. Proponents must discuss discount rates and their use with the GNWT.

Note that determination of future costs must include all parameters, including: site access, monitoring, labour, fuel, power and all reagents and supplies. The calculation of the Net Present Value of a future series of costs may be complicated as costs, and the frequency in which these costs are incurred, may change in future years (e.g. a reduced monitoring program with a declining frequency). In these cases, supporting worksheets and/or calculations may be required.

4.3.2 Mobilization/Demobilization

Costs are estimated based on the assumption that a site has been abandoned after the owner becomes insolvent. Further, the assumption is made that the equipment and infrastructure has deteriorated to an advanced state of disrepair and has no material value (as has been the case for many abandoned sites in the north). Any equipment of value or that is salvageable is likely to be removed or sold to other local operators.

Mobilization/Demobilization of Equipment and Supplies

It is assumed that a contractor would have to mobilize all equipment and infrastructure to the site in order to carry out the closure and reclamation work. Mobilization of fuel (including the costs of the fuel and its transport) is assumed to be necessary for every site.

Personnel Movement and Accommodation

In the case of remote sites, mobilization of workers at the beginning/end of each work rotation is included. Modifications to an existing camp or mobilization of a workers camp may be required to allow for use by smaller numbers of support staff during closure and reclamation, or post-closure activities.

4.4 Indirect Costs as a Percentage of Direct Costs

In addition to the indirect costs of Monitoring and Maintenance, and Mobilization/Demobilization, there are a number of indirect costs that are calculated as a percentage of the direct costs in the RECLAIM Model.

4.4.1 Project Management

Project management covers general project coordination, accounting and project control, quality assurance/quality control and oversight, change orders and as-built reports. Project management is assumed to be at least 5% of direct project costs.

4.4.2 Engineering

In preparing a closure cost estimate, it is typical to assume that there is an existing, approved Closure and Reclamation Plan that can be converted to contract ready documents for closure activities (i.e. engineering is not required to develop a closure plan) and that there are no dramatic departures from the approved Closure and Reclamation Plan.

In the RECLAIM Model, the engineering provision is for advancing the Closure and Reclamation Plan into a scope of work that can be provided to a contractor. Engineering includes preparation of Issued For Construction (IFC) drawings and specifications for the closure and reclamation work. Additional engineering may be required while the work is being carried out to address any unexpected issues.

Engineering is normally assumed to be at least 5% of direct project costs.

4.4.3 Health and Safety and Bonding/Insurance

The inclusion of costs for workers health and safety as well as insurance for work related injury are common in government contracting processes and as such are relevant to reclamation of mine sites. A provision of 1% of direct costs provides for preparation and administration of safety protocols, and relevant worker training.

4.4.4 Contingency

A contingency is added to cover both the uncertainty in the costing estimate (i.e. variability in quantity of work, Unit Costs and required scope of activities) and the possibility that some aspects of the closure and reclamation activities may be more difficult to perform. The determination of the contingency percentage is a subjective and project-specific task that relies on the judgement of the estimator. There is commonly considerable debate between proponents and regulators about the most appropriate contingency percentage. Table 2 provides some guidance.

Table 2. Guidelines for Contingency Percentage

Estimate Type	Description	Contingency
Detailed or Project Control	Based upon detailed engineering	5%
	"take-offs" and written quotes	
Definitive or construction	Engineering mostly complete, some	10%
drawing phase	written quotes	
Preliminary or budget level	Little detailed engineering and costs	15%
	based upon verbal quotes	
Feasibility or advanced	Engineering may be 10% complete and	20%
conceptual	costs based upon typical Unit Costs	
Pre-feasibility, conceptual	Very basic engineering only and costs	25%
or trade-off study	based upon typical Unit Costs	

For mining, most Closure and Reclamation Plans and associated closure cost estimates are at the "feasibility or advanced conceptual" level until nearing the end of operations.

This is due to lack of detailed engineering and uncertainty in the quantities of work. During the life of the mine, reclamation research, operational experience (possibly from other mines), data from environmental monitoring programs, and engagement with affected parties may reduce uncertainty.

A low contingency would be indicative of a comprehensive database of site specific parameters, detailed engineering, and proven closure and reclamation measures. Proven measures are those that have been shown to be effective in conditions similar to those at the mine, and the effort and cost associated with that work is well understood.

To the extent possible, if there are major areas of uncertainty in a Closure and Reclamation Plan, these should be addressed in the appropriate mine component spreadsheet (e.g. thicker cover, different slope, liner, quarry, etc.). In some cases, it may be appropriate to consider a different level of contingency for different components of the closure cost estimate.

In RECLAIM v.7.0, contingencies are only applied to direct costs. However, for some liability estimates where there is a similar level of uncertainty, it may be appropriate to apply contingency costs to indirect costs as well.

4.4.5 Market Price Factor Adjustment

To account for times when economic activity is very high the RECLAIM Model includes a Market Price Factor Adjustment. It is recommended that companies contact the GNWT to determine if the Market Price Factor Adjustment would apply for their cost estimate.

4.5 Segregation of Costs into Land or Water Related Costs

For each activity, the user can assign a percentage of each cost to either be included as a land related cost or as a water related cost. Examples of each are as follows:

- An activity such as a building demolition would be 100% land liability.
- Treating supernatant prior to discharge would be 100% water liability.
- Placing a soil cover over a rock pile could be, for example, 50% land liability in promoting revegetation, and 50% water liability in reducing seepage loading. This could vary based on site-specific factors.

4.6 Unit Cost Table

After having developed a comprehensive Closure and Reclamation Plan from which the reclamation activities have been scoped and quantified, the selection of Unit Costs to apply to each of these activities is required to derive a security estimate.

The Unit Cost table contains a list of many of the common reclamation activities that may be carried out at a particular mine site and the associated Unit Costs for each activity. To the extent achievable, the Unit Costs in the table are independent third party costs that have been obtained from a review of northern reclamation projects

conducted by third party contractors. Unless specifically noted, all Unit Costs are inclusive of equipment, labour, maintenance, fuel, consumables, and contractor profit.

For each activity in the Unit Cost table, there is a brief description of the activity and a one to four-character acronym, called the cost code, for that activity. Additional activities, with user-defined cost codes and Unit Costs, may be added to the Unit Cost table.

Acronyms have been developed to reflect the activity it is intended to apply to. For example, if a reclamation activity such as covering a waste rock pile for re-vegetation involves the excavation of soil which is readily excavated, hauled a short distance and dumped, then the cost code SB1L would be appropriate. This acronym translates roughly as Soil, Bulk, 1 (for short haul), low. If the excavation involved careful or controlled work, such as in ditch or spillway construction, then the SC1L cost code for Soil, Controlled, 1 (for short haul), low may be more appropriate.

For each Unit Cost, a range is provided from low (L) to high (H), which is intended to capture the variability in level of effort that may be required. For the example provided above, SB1L, the suffix L in the acronym indicates that the cost for this particular activity is believed to be at the lower end of the range for soil movement. Factors such as an uphill haul, difficult excavation due to density, frozen zones or excessive boulders would require the use of the high cost suffix, H. In this way the selection of the cost code allows others to understand the assumptions of the estimator for the scope of work and intended effort. Users are encouraged to document the assumptions used to select the appropriate Unit Cost.

4.6.1 Inflation

Unit Costs are based on the Canadian dollar at the time of the RECLAIM Model update. Unit Costs in RECLAIM v.7.0 were updated March 2014, more than 3 years ago. Adjustments for inflation should occur using a function in the RECLAIM Model described in Section 7. Inflation rates can be obtained from Statistics Canada (http://www.statcan.gc.ca/daily-quotidien/170224/dq170224a-eng.htm) or Bank of Canada (http://www.bankofcanada.ca/rates/related/inflation-calculator/).

Proponents are encouraged to discuss whether to consider inflation with the GNWT prior to completing their security estimate. For example, inflation can be considered for reclamation estimates when there is a time lapse between the estimate date and the calendar year in which the RECLAIM was last updated.

4.7 Specified Costs and Estimator

In some cases, rather than selecting a Unit Cost from the Unit Cost Table provided in RECLAIM, it may be appropriate to derive a project specific Unit Cost. If a proponent is proposing a specified Unit Cost, it should provide sufficient detail and rationale to allow others to review and assess the adequacy of these specified costs. All supporting calculations and documentation should be provided.

When using a specified cost, the Unit Cost can be inserted in the Unit Cost Table. Where these specified costs are to be used in calculations, the suffix "S" would be used instead of "L" or "H". For example, SBTS = \$15.50/m³ is specific to hauling and placing wet tailings as infill. Alternatively, the specified cost can be simply inserted directly into the applicable worksheet in the Unit Cost Column.

Specified costs are typically derived from one of the following three methods, which are further described below:

- Quotes from qualified 3rd party contractors,
- Information provided by equipment suppliers, or
- First principle cost estimating.

Quotes from Contractors

It is important to be very clear in obtaining costs from qualified contractors. The contractor's cost should include capital cost, fuel (consumption and mobilization unless mobilization is included elsewhere), tires, maintenance, support equipment, and an operators hourly rate. Ideally, the contractor should have knowledge of local conditions and how they may vary with seasons. The more information the contractor has regarding the scope of work and conditions, the more reliable the cost estimate to carry out the work will be.

Equipment Suppliers

Unit Cost data can be obtained from equipment suppliers. However, caution is warranted as a supplier is likely to provide only peak or optimal performance data. In all cases, adjustments will be required to reflect local cost factors such as labour rate and availability, or specific job site factors which affect productivity (cycle-times) such as weather and daylight hours.

First Principle Cost Estimating

First principle cost estimating means evaluating equipment productivity in terms of hourly production divided by hourly cost of operation. Productivity evaluation is a series of adjustments or corrections to the peak or optimal productivity rate for a given piece of equipment. For example, adjustment factors for an excavator would involve difficultly in digging (type and hardness of material), job geometry (side-hill or full bench), finish condition (ditch versus quarry operation), operator skill (fair, good, excellent), working time per hour and other appropriate site factors. The "Estimator" worksheet provides examples for productivity adjustments based on the Caterpillar Performance Handbook Edition 42. Another source of Unit Cost data is the RS Means Heavy Construction Costs.

4.8 Summary Sheet

The summary sheet presents the subtotals of capital and indirect costs to derive the total closure cost estimate.

It is within the summary sheet that the percentage of indirect costs that are to be assigned to "land liability" and "water liability" are calculated for determining the appropriate security. These percentages correspond directly to the direct costs that make up the total direct cost subtotal. The RECLAIM Model then applies these direct cost percentages to indirect costs. For example, if direct costs are calculated as being 20% land and 80% water, then the same percentages are applied to each indirect cost.

5 Using RECLAIM v.7.0

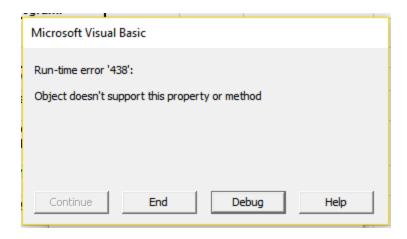
Upon opening RECLAIM v.7.0, depending on the user's computer security settings, the user may receive a SECURITY WARNING "macros have been disabled". Select the "Enable this content" within the options menu. A pop-up box will request the Project Name. Typically this is the mine name, which will be inserted at the top right of each worksheet. The program will then initialize, which should only take a few seconds.

The program should open to the instructions sheet, which is an overview description of the program and details of program limitations. There are some requirements that must be met for the program to work. The following instructions should be reviewed prior to modifying the worksheets:

- The names of the worksheets must not be changed.
- Certain cells have defined names, which must not be changed. Where the cell is named, the name will appear in the name box.
- The first line of data for any component worksheet starts on line 4. Do not change the first line of a component worksheet.
- Cell A1 of the component sheet must always contain the "count" of that component for the duplicate function to work.
- The user can add lines to component activities in each worksheet and the Unit Cost table. However, the user should check that the new Unit Cost does not fall outside the named ranges. You can check the size of the named range by selecting the name from the drop-down box at the top left of the sheet. For example, in RECLAIM v.7.0 the Unit Costs range is to line 172 of the Unit Cost worksheet.
- A component will only be printed if its sub-total is greater than zero. In addition,
 a component and the summary sheet cannot be printed if there is an error.
 Printing has been set to print 1 page per worksheet.

5.1 Start-up Error Message

A common error which arises when starting RECLAIM v.7.0 is to see the dialogue box shown below.



This message occurs when the RECLAIM Model is opened with another Microsoft Excel file already open on the computer. In this situation, the RECLAIM Model macros have not been enabled. However, all other functions of the RECLAIM Model are unaffected, and the calculation functions are not affected in any way.

If the user wants the macros to function, the RECLAIM Model must be the first Excel file to be opened.

5.2 Completing Worksheets

Complete each of the individual worksheets by selecting the type of activity required, estimating the quantity (i.e. volume, area, length etc.) in column E and assigning an appropriate Unit Cost code in column F.

Activity items can be added to component worksheets, either by changing the activity/material description in column B, adding the activity where the line item is purposely left as "other" or inserting a line and copying the content from an adjacent line.

As described in Section 4.5, activities are typically assigned a percentage as "land liability" which can be used to set land security and the remaining percentage as "water liability" which can be used to set water security.

5.3 Menu Descriptions

Functions specific to the RECLAIM Model are displayed in the tab "Add Ins" on the Excel menu bar. If this menu tab is not displayed, the functions are also found within the sheet titled "Tools". A summary of the functions is provided in the Instructions worksheet and are described below:

Clear

This function deletes all input data, deletes any duplicated elements and blanks out the project name.

Another function within this menu is to hide or display segregation columns within the worksheets that ascribe the costs to either 'water' or 'land" liability.

Note the Clear function does not affect the Unit Cost table.

Duplicate

This function duplicates components of the project. For example, if there is more than one Open Pit, complete the activities and quantities for one Open Pit then use duplicate to add a second Open Pit. Quantities for the new Open Pit are erased, but the Activities and Cost Codes are carried over from the original Open Pit. The new Open Pit subtotal is added to the Summary page. The duplicate function can be applied for the following worksheets: open pit, underground mine, tailings impoundment, rock piles, buildings and infrastructure, and estimator.

Unit Costs

By selecting the show/hide function within Unit Costs a window of Unit Costs is displayed to the right of the open worksheet to allow the user to view the table of Unit Costs for ease of reference. The Unit Cost table has a filter in the 'UNITS' column. You can select to only see a particular unit (e.g. km) or multiple units (km and m³) or all units.

By selecting the inflate function, Unit Costs can be increased by a percentage to account for inflation from the date the Unit Costs were last updated (RECLAIM v.7.0 was updated in March 2014).

Print All

This option prints the Summary Worksheet, Unit Cost Worksheet, and individual component worksheets having non-zero balances. Individual worksheets can be printed directly using standard printing methods.